



Dart Aerospace Ltd.
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D2065
Job Sheet 213942



Part No: D2065

Job Qty: 4 pcs

Part Name: Mirror Arm



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/13/20

Job Tracking No:

Due Date: 10/21/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C IPP: E 02.04.15 Added Dwg Rev.B1 NG IPP Rev:F 08-07-24 revC as per dwg (ecn 08-504) DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	4 pcs	10/20/20		0.00	4.00	Small Fab - 1		OCT 21 2020
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
							Small Fab - 9		
							Small Fab - Various 1		
110	QC 5	4 pcs	10/20/20		0.00	0.00	QC 5 - 10		OCT 21 2020
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
							QC 5 - 82		



Container No: S307494



Part: D2065

Job No: 213942

Serial No/Batch: S307494

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 10/21/20

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120 Powdercoat - 4 Black Sand - 4 B4B <i>M 156410</i> pcs <i>START: 1:30.</i> <i>OUT: 320°</i> <i>FINISH: 2:00.</i>	10/21/20 0.00 0.40	Powdercoat - 1 - B4B Powdercoat - 2 - B4B Powdercoat - 3 - B4B Powdercoat - 4 - B4B Powdercoat - 5 - B4B Powdercoat - 6 - B4B Powdercoat - 7 - B4B Powdercoat - 8 - B4B Powdercoat - 9 - B4B Powdercoat - 10 - B4B	20-10-24 486
130 QC 3 4 pcs	10/21/20 0.00 0.00	QC 3 - 10 QC 3 - 13 QC 3 - 15 QC 3 - 17 QC 3 - 18 QC 3 - 2 QC 3 - 28 QC 3 - 3 QC 3 - 30 QC 3 - 34 QC 3 - 36 QC 3 - 41 QC 3 - 51 QC 3 - 58 QC 3 - 59 QC 3 - 68 QC 3 - 9 QC 3 - 40 QC 3 - 19 QC 3 - 43 QC 3 - 24 QC 3 - 61 QC 3 - 81 QC 3 - 82 QC 3 - 87 QC 3 - 47	OCT 21 2020 40 9-89
140 Packaging 3-1 - Stock - B4B 4 ✓ pcs	10/21/20 0.00 0.00	Packaging 3 - 1 - B4B Packaging 3 - 2 - B4B Packaging 3 - 3 - B4B ✓ Packaging 3 - 4 - B4B Packaging 3 - 5 - B4B Packaging 3 - 6 - B4B Packaging 3 - 7 - B4B Packaging 3 - 8 - B4B Packaging 3 - 9 - B4B Packaging 3 - 10 - B4B Packaging 3 - 11 - B4B Packaging 3 - 12 - B4B Packaging 3 - 13 - B4B Packaging 3 - 14 - B4B Packaging 3 - 15 - B4B Packaging 3 - 16 - B4B	OCT 22 2020 80 ST 360 9-89

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				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	DAS 21
150 QC 21 - SA	4 pcs	10/21/20	0.00 0.00	QC 21 - SA - 21	9-09 OCT 22 2020
				QC 21 - SA - 70	
				QC 21 - SA - 9	
				QC 21 - SA - 77	
				QC 21 - SA - 28	

Part Op **100** - (Small Fab)1-Punch 1/2" OD x .049" Wall 304/316 SS as per Dwg D2065 (per D2727) using DT8012. Note: 1 end Descriptions: only 2-Cut to length as per Dwg D2065 3-Form as per Dwg D2065 and template DT8251 4-Drill 0.188" Dia holes as per Dwg D2065 using drill jig DT8779 and template
110 - (QC5- Inspect part completeness to step on W/O)
120 - (Black Sandtex(Ref:4.3.5.7) per START TIME: _____ *****MASK OPEN END OF TUBING*****
130 - (Black Sandtex(Ref:4.3.5.7) per
140 - (Identify as per dwg & Stock Location: _____)
150 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TR0.500W.049	304 Round Tube .500 X .049W	6.8000 ft (1.7 ea)	100-Small Fab - 1	9232352

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	M304TR0.500W.049	7	63	0

Part Specifications	
Specifications could not be found.	

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